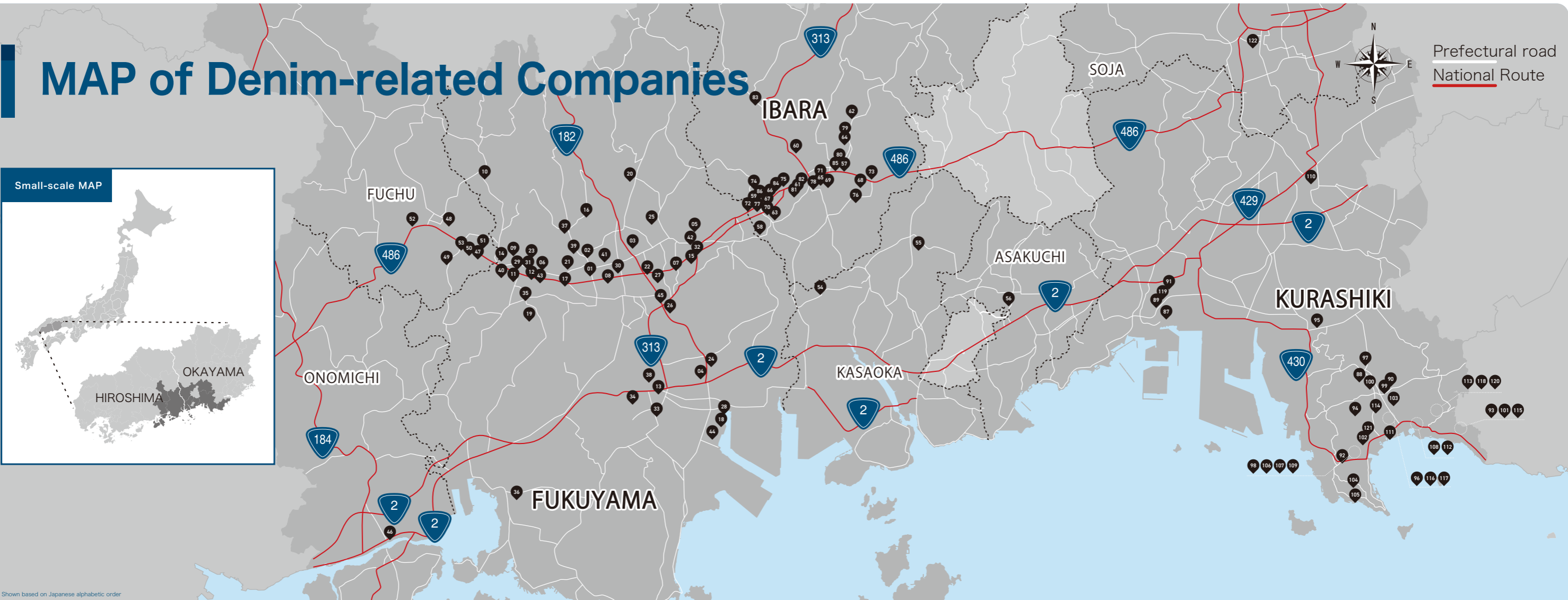


MAP of Denim-related Companies

Small-scale MAP



Shown based on Japanese alphabetic order

List of Denim-related Companies

* Operations A Spinning/Twisting B Dyeing C Weaving D Fabric Processing E Fabric Sales F Sewing G Product Processing H Product Planning I Other

	Company Name	Operations*								
		A	B	C	D	E	F	G	H	I
FUKUYAMA	1 Asina Co.,Ltd.		●		●			●		
	2 Aparks Co., Ltd.						●		●	
	3 AlphaPlanning co.,Ltd				●			●	●	
	4 IKEDAHALC									●
	5 INOHARAMASARUORIMONO			●						
	6 NSG Co.,Ltd.						●			
	7 OE HIFUKU CO.,LTD.							●		●
	8 ODA DENIM SENGYO CO.,LTD		●		●			●		
	9 office ROBE DE SETOUCHI							●		
	10 KAIHARA CORPORATION	●	●	●	●	●				
	11 KAWAMURA SENI CO.,LTD.							●		
	12 Kuwada Washing Co.,Ltd.								●	
	13 kokomatsuhama									●
	14 KODAMA Corporation,Ltd.									●
	15 Sakamoto Denim Co.,LTD		●							
	16 SABULE					●		●		
	17 Sun Pleats Co.,Ltd.				●					
	18 SANYO SENKO CO.,LTD.		●		●	●	●		●	
	19 C2 CORPORATION					●	●		●	
	20 SHIKAWA,co		●					●	●	●
	21 Shinohara Textile Co.,Ltd.			●						
	22 SHIBATA CO.,LTD					●				
	23 SEO CO.,LTD.							●		
	24 SetouchiDENIM					●				●
	25 takata Iryo							●		

	Company Name	Operations*								
		A	B	C	D	E	F	G	H	I
FUKUYAMA	26 TAKAYA SHOJI INC.						●	●	●	
	27 DUCK TEXTILE CO.,LTD.					●				
	28 CHUGOKU BOSHOKU Co.,Ltd.		●	●		●				
	29 DISCOVERLINK SETOUCHI INC.									●
	30 JAPAN DELIVERY SERVICE CO.,LTD						●		●	●
	31 NO LIMIT FACTORY inc						●	●	●	
	32 PINEMILLS		●		●			●		
	33 HISHITOMO SHOJI CO.,LTD.					●				
	34 HiroshimaGreen Cooperative Association		●							
	35 BINGO NENSHI CO.,LTD	●								
	36 BINGO MURAKAMI CO.,LTD									●
	37 Bovis Co.,Ltd.						●		●	
	38 HORUS Co., Ltd.								●	●
	39 Matsukawa-seni Inc.						●			
	40 MARUKA						●			
	41 Miki Embroidery Arts,Co.,Ltd.									●
	42 Miyamotoseni Co.,Ltd						●			
	43 MILL CREATE CO.,LTD						●		●	
	44 meiwa sangyo					●				
	45 YKK SNAP FASTNERS JAPAN CO.,LTD									●
	46 ACCES Co.,Ltd.								●	
	47 ASAHISENGYO CO.,LTD		●					●		
	48 Asahicho Corporation						●		●	
	49 vigorous						●			
	50 BLUE WAY JAPAN								●	●

	Company Name	Operations*								
		A	B	C	D	E	F	G	H	I
FUCHU	51 KURODARUMA						●		●	
	52 JEANS PLAN STUDIO						●		●	
	53 WAKABAKAGU								●	
	54 Hikami Corporation								●	
	55 MORITA ORIMONO			●						
	56 SANYO HIGHT CLEANER Co.,Ltd.						●	●	●	
	57 AOKIHIFUKU CO., LTD.						●		●	
	58 INOHARA ORIMONO CO.,LTD.			●		●				
	59 OKAMOTO TEXTILE CO.,LTD			●		●			●	
	60 ONO HANAKO SHOUTEN						●		●	
	61 KAMIYO CHUIKI CO.,LTD.		●							
	62 KUROIKI CO.,LTD		●	●	●	●				
	63 SHINKAWA ORIMONO CO.,LTD			●						
	64 SHINYA CO.,LTD			●		●				
	65 studio M						●		●	
	66 TAKAGI ORIMONO CO.,LTD			●		●				
	67 TAKAYA SHOJI INC. TAKAYA FACTORY						●	●	●	
	68 TAGA Co.,Ltd						●			
	69 TWINGER'S HEAT CO.,LTD.						●			
	70 TORIOKA SENKO CO.,LTD		●							
	71 NABEMOTO CO.,LTD.		●				●	●	●	
	72 NISHIE DENIM CO.,LTD						●	●	●	
	73 NIHONMENPU TEXTILE CO.,LTD		●	●	●	●				
	74 BICHU-SENKO CO.,LTD					●				
	75 HOSOBKA KIRYOUTEN ORIMONO		●							

	Company Name	Operations*								
		A	B	C	D	E	F	G	H	I
IBARA	76 MATSUI-CLOTHING CO.,LTD						●		●	
	77 MARUEI TOWER CO., LTD						●			
	78 MIZUTANI CO., LTD						●		●	
	79 Mode Planning TANIMOTO							●	●	
	80 MORIMOTO CO.,LTD			●		●				
	81 YAMAASHI ORIMONO Co.,Ltd.			●		●				
	82 Yamamen KK						●		●	
	83 YOSHII JEANS CO.,LTD						●			
	84 Yoshikawa orimono Co.,Ltd			●		●				
	85 YOSHIWA FABRIC CO.,LTD			●		●				
	86 WATANABE HIFUKU LTD						●			
	87 IMS Co.,Ltd.						●		●	
	88 UJYO BUSSAN CO.,LTD.									●
	89 ETOILE Co.,Ltd.						●			
	90 KIMURA SEIBO Co., Ltd.						●			
	91 Kurashiki Style co.,Ltd.						●		●	
	92 CROSSEVER co.,LTD.						●		●	
	93 Gloire Inc.						●		●	
	94 KOURITSU Co.,Ltd.						●	●	●	
	95 gokan CO.,LTD.								●	
	96 KOTOSEN Co.,Ltd.				●					
	97 SHOWA CO.,LTD.		●	●	●	●				
	98 JOHN BULL co.,Ltd.						●		●	
	99 SUNAMI CLOTHING CO.,LTD.						●			
	100 SPARKTRUE, INC.						●	●		

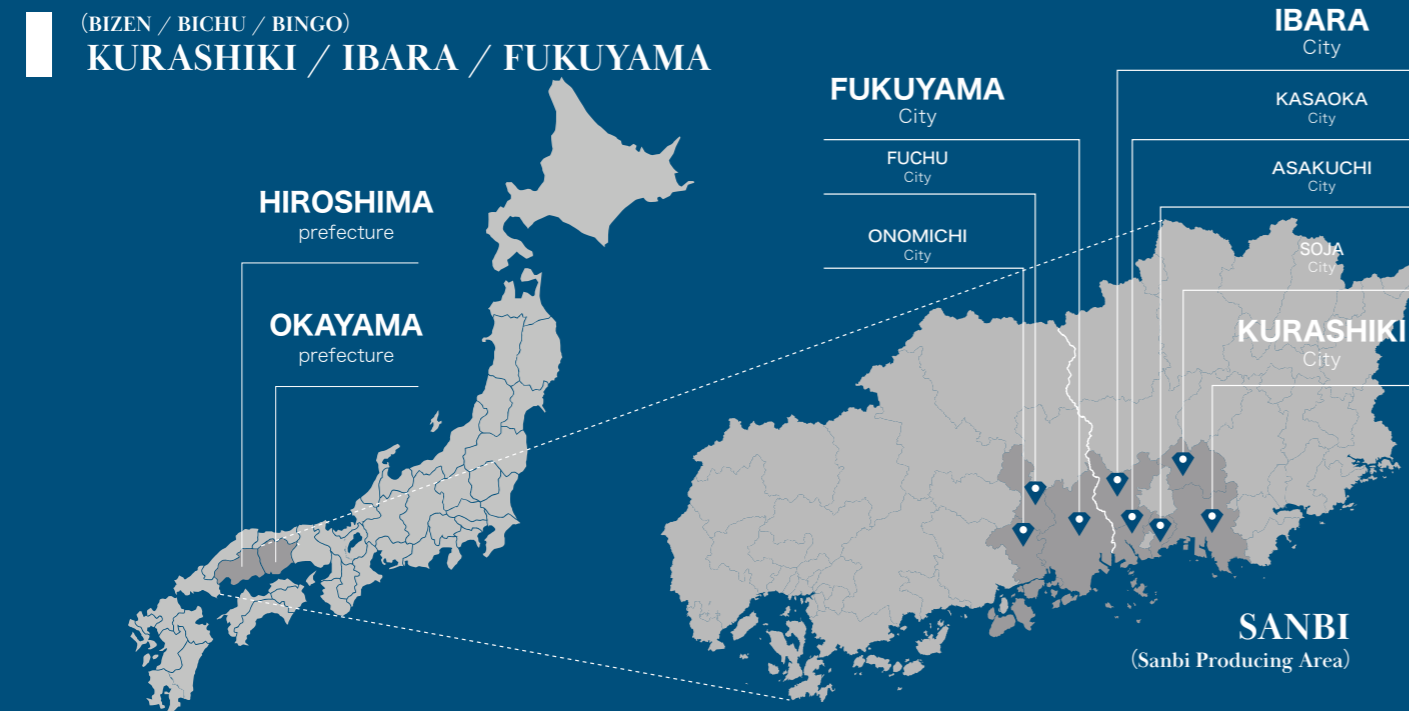
	Company Name	Operations*								
		A	B	C	D	E	F	G	H	I
KURASHIKI	101 SPY Inc.						●		●	
	102 SlowLife Co.,Ltd.									●
	103 Zenken Kogyo Co.,Ltd.						●			
	104 TAKAKI SEWING INC.						●			
	105 Danjo Denim							●		●
	106 Channel Co.,Ltd.						●	●	●	●
	107 D.D.KINGDOM Co.,Ltd.						●	●	●	
	108 T-S+S Co.,Ltd.					●	●			
	109 Domingo co.,Ltd.						●		●	
	110 NASH Corporation					●			●	
	111 Niiyonichi Ltd,						●	●	●	
	112 NIWA HOUSEI Co.,Ltd.						●			
	113 BIG JOHN CORPORATION					●	●		●	
	114 BITO CO.,LTD.					●	●	●	●	
	115 BINANSENKO CO.,LTD.							●		
	116 WHOVAL Co.,Ltd.						●	●	●	
	117 Betty Smith Co.,LTD.						●		●	
	118 HOWA Co.,Ltd.								●	
	119 HOSHUIIMA HIFUKU Co.,Ltd.						●			
	120 MIRAI ACT Co.,Ltd.									●
	121 MuuSAN63									●
	122 SOJA CATTAC FACTORY,INC.						●	●	●	

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WORLD-LEADING DENIM JEANS

SANBI PRODUCING AREA



The Sanbi production region, which encompasses part of Western Okayama Prefecture and eastern Hiroshima Prefecture, is a leading denim jeans production center for Japan. Large numbers of industry players involved in dyeing, weaving, cutting, sewing, finishing and other steps of the production process are gathered in the region, which has garnered global attention from famous brand producers worldwide for its high-quality denim jeans.

PRODUCTION CENTER IN JAPAN



History of the Sanbi Production Region

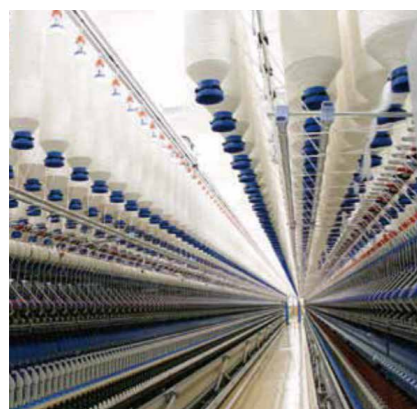
The areas comprising modern-day Fukuyama City in Hiroshima Prefecture and Ibara City in Okayama Prefecture have boasted thriving cotton cultivation and weaving industries since the Edo Period (1603-1868). During the subsequent Meiji Period (1868-1912), major growth was seen in Sanbi's textile industry, which produced Bingo-gasuri dyed textiles and Bicchu Kokura-ori woven textiles, among other products. In addition, the area that now comprises Okayama's Kurashiki City has long thrived as a producer of tabi traditional socks and more contemporarily school uniforms and workwear, all rooted in local industry which revolves around Sanada-himo braided ribbons, Kokura-ori woven goods and similar products made possible through cotton cultivation dating back to the Edo Period.

As a reflection of this history, the Sanbi production region has developed rich technologies and techniques related to thick-fabric weaving, sewing, indigo dyeing and other such processes for many long years. These, in turn, have facilitated the development of sophisticated techniques required for jeans and other denim products in the fields of spinning, dyeing, weaving, sewing and beyond. Today, Sanbi is home to many companies involved in the production of denim and jeans, having evolving into a production center with technologies and techniques that garner global acclaim.

About Denim and Jeans

Denim is a woven fabric made using indigo-dyed warps (vertical threads which are held stationary) and undyed wefts (horizontal threads which are drawn through). There are many explanations as to the linguistic roots of the word "denim"; the most popular states that denim's first incarnation was as a serge (Western-style twill-weave fabric) made in the French town of Nîmes, referred to in French as the serge de Nîmes (serge fabric from Nîmes), which was shortened to the contraction denim. The generally accepted definition of "jeans" is trousers made from denim, and this style of pants is popular among all types of people, from young to old. In addition, denim is seeing increasing applications in products other than jeans.

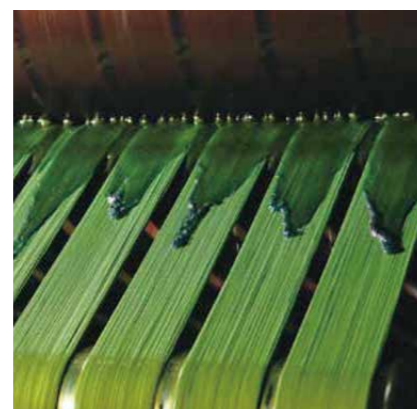
Denim Production Process



1. Spinning

Thread Made From Cotton

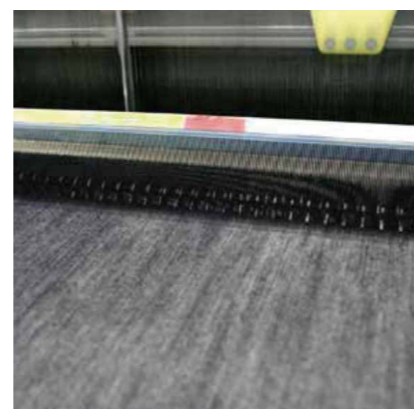
Cotton balls are harvested, the cotton and seeds separated using a cotton gin, and the resulting cotton spun into thread.



2. Dyeing

Dyeing in Accordance with Cloth Design

A portion of the threads are dipped in dyeing vats and wrung multiple times to dye them indigo.



3. Weaving

Warping Threads to Create Denim

Indigo-dyed threads are wrapped around a beam to be used as the warps (woven threads), which are interwoven with the white wefts (stationary threads).



4. Adjustment Processes

Denim Washing and Anti-shrinkage Processing

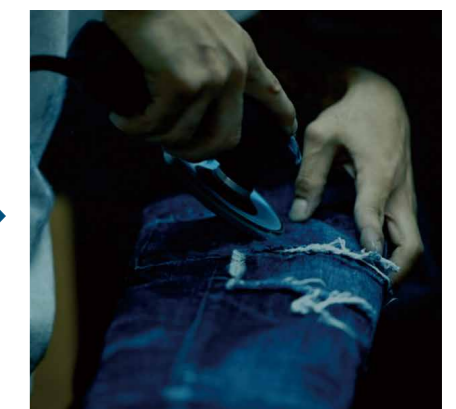
The denim fabric is coated with a finishing agent and then passed between rollers as a means of preventing shrinkage.



5. Sewing

Transforming Denim into Jeans Through Artisanal Skills

Following sewing of the pockets, crotch and fly seams, rivets, hems, and so forth, the trousers attain their finished form.



6. Finishing Processes

Unique Processes to Complete the Jeans

In order to finalize the intended look of the product, the jeans are washed, frayed, torn, adorned, dyed and/or otherwise processed.